

Work Order ID 60727

Tuesday, July 27, 2010 3:47:13 PM



Page 1

Item ID: D350-604-041

Accept



Setup Start



Revision ID:

Stop



Item Name: Rear Locker Extender

Start Date: 7/21/2010 Start Qty: 1.00



Cust Item ID:

Required Date: 7/28/2010 Req'd Qty: 1.00

Customer:

Reference: Return 2010 / RA110064

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date: 7/27/10

SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr

Revision Nbr

D350-604-041

A

DS19470

A

100

QC5- Inspect part completeness to step on W/O

0.00



QC

Quality Control

Memo

Original B52735 @ CHG002.

0.00

Sworls

Rear locker is cracked at the lower flange location.

DART Dart Aerospace Ltd. 1270 ABERDEEN ST. HAWKESBURY, ON. CANADA K6A 1K7		TC APPROVAL # 09-89 TEL: 1-613-632-5200	
P/N	D350-604-041	CHG	CHG002
DESC.	Rear Locker Extender	STC	SH90-4
LOT	B52735	STC	SR00463NY
MODEL	AS350/355	STC	
MADE IN CANADA		D2729-1	

**TOTAL WEIGHT IN THIS COMPARTMENT
NOT TO EXCEED 15 lbs. (7kg.)**

P/N D2268

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QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

110

0.00



Small Fab

Memo

0.00

Small Fab

-Remove all hardware
-Sand & remove all primer & gelcoat in the affected areas.
-Re-work affected area's in accordance with QSI037 (9.6)

Record materials & batch #'s used:

epoxyst m 115154
9oz cloth 113905
2600LW*4 115581
primer m115462

8 10 11-10

120

QC5- Inspect part completeness to step on W/O

0.00



QC

Memo

0.00

Quality Control

8 10/1/10

71

1000

1000

1000

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Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

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QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

0.00



Small Fab

Memo

0.00

Small Fab

Ensure both sides of the affected area's are smooth & void & air bubble free.

Refinish the back side area in accordance to drawing & QSI005

Mask off the inner flange radius & apply gelcoat as necessary

M 115441

Sand the area smooth & polish to a gloss.

87 10 - 11 - 10

140

QC5- Inspect part completeness to step on W/O

0.00



QC

Memo

0.00

Quality Control

8 10/11/10

20

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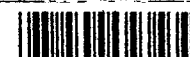
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QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
150 Packaging Packaging	Pick Kit Memo	0.00 0.00	M/A S						
160 Small Fab Small Fab	Memo Assemble per the drawing	0.00 0.00							
170 QC Quality Control	QC5- Inspect part completeness to step on W/O Memo	0.00 0.00	Soluho						

ET 10-11-10

(X)

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Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
180 Packaging	Identify as per dwg & Stock Location: <u>52</u>	0.00	<u>D80 G</u>			<u>10/11/10</u>	<u>SF</u>		
Packaging	Memo New decals, labels & paperwork required with the new batch # @ CHG002 <u>Siobhan</u>	0.00				<u>10/11/10</u>			
190 QC	QC21- Final Inspection - Work Order Release	0.00						<u>10/11/11</u>	<u>JD</u>
Quality Control	Memo	0.00						<u>10-11-11</u>	<u>11</u>

Picklist Print

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Parent Item: D350-604-041

Parent Item Name: Rear Locker Extender

Start Date: 7/21/2010

Required Date: 7/28/2010

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev: Q ☐ 03.12.01 ☐ Reformat ☐ KJ/RF ☐

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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D2268



Decal

Manufactured No

Each 19.0000 1 1



B 62243 10/11/15

Location

Loc Qty

Loc Code

ST010

19

57535

9

60213

10

D2269



Decal

Manufactured No

Each 16.0000 1 1



10/11/15

Location

Loc Qty

Loc Code

ST010

16

57536

10

60214

6

D2600-6



Camlock Stud

Manufactured No

Each 0.0000 4



n/a